

# Technical Data

## SILICONE HM 60

High Modulus Acetoxy Cure Sealant



### Description

SILICONE HM 60 is a mid modulus, acetoxy curing silicone sealant that contains a powerful anti fungal compound to prevent mould and fungal growth in areas of high humidity. Specifically designed for use in bathrooms and kitchens and other sanitary areas.

Conforms to ISO 11600 F/G 25 HM  
CE marked under EN15651 parts 1, 2, 3 façade, glazing and sanitary also cold climate.

### Benefits

- High viscosity formula for quick easy tooling .
- Flexible - movement accommodation of +/- 25%.
- Waterproof seal.
- Contains a powerful anti fungal compound to prevent mould growth.

### Recommended For

Sealing around all kitchen and bathroom sanitary areas. Expansion joint and corner sealing of ceramic tiles. Sealing around sanitary fittings in domestic and municipal applications. General sealing in areas subject to high humidity levels.



### Available in

310ml Cartridges in the following colours:

White

### Storage

Store in cool dry conditions between + 5°C and 25°C.

### Shelf Life

Use within 24 months.

## SILICONE HM 60

High Modulus Acetoxo Cure Sealant

### Health & Safety

See MSDS for full assessment.

### Specific Data

Movement Accommodation	+/-25%
Skinning Time	15 Minutes at 20°C
Cure Time	3-4mm per day
Application Temperature	+5°C to + 40°C
Services Temperature	-40°C to + 150°C
Tensile Strength	0.6 N/mm <sup>2</sup> (ISO8339)
Elongation at Break	250% (ISO8339)
Tensile Modulus	20.4 Mpa (ISO8339)

### Coverage

Joint Size mm	5 x 5	5 x 10	10 x 15	10 x 20	12 x 25
Lin Mtrs per 310mm	12.4	6.2	2.0	1.56	1.0

### Joint Dimensions

For maximum movement accommodation, it is recommended that:

1. The sealant joint depth should be no less than 5mm
2. Joint depth should be 5mm for joints up to 10mm wide
3. Joints above 10mm in width should be half the width in depth up to 20mm and minimum 10mm for wider joints

Joint depth may be adjusted to the correct size using EVERBUILD JOINT BACKER ROD or BOND BREAKING TAPE in cases where there is not enough depth to use Backer Rod.

### Movement Factors

+/- 25% Movement Accommodation.

### Joint Width Calculation

Joint widths are calculated as in BS6213:

$$\text{Width} = \frac{M \times 100}{F} + M$$

Where M = movement and F = movement accommodation Factor

### Specific Resistances

Mild acids / alkalis at < 10% concentration.

Bleach and anti-bacterial cleaners.

### Surface Preparation

All surfaces must be clean, dry and dust free. All loose or flaking surface coatings, and old sealant and mastic joints, should be removed before application. Glass, metal and aluminium should be cleaned with a proprietary solvent cleaner prior to application for optimum adhesion. Porous surfaces may require priming - a small area should be tested first.

### Primer

SILICONE HM60 does not require a primer on most common surfaces, although adhesion tests are recommended prior to full scale application. If the joint is likely to be immersed or if adhesion is poor (especially on porous surfaces) use EVERBUILD SILICONE PRIMER P1. To improve adhesion (if required) to non-porous surfaces, prime with EVERBUILD SILICONE PRIMER NP2.

### Limitations

- Do not use in conjunction with Bitumen or Asphalt, use Everflex Weather Mate.
- Do not use in food preparation areas.
- Do not use in aquaria, use Everflex Aqua Mate sealant.
- It is the users responsibility to determine suitability for use.
- If in doubt contact technical services for advice.
- Do not use on most metals or natural stone.

*The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired. Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product. Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions. The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.*